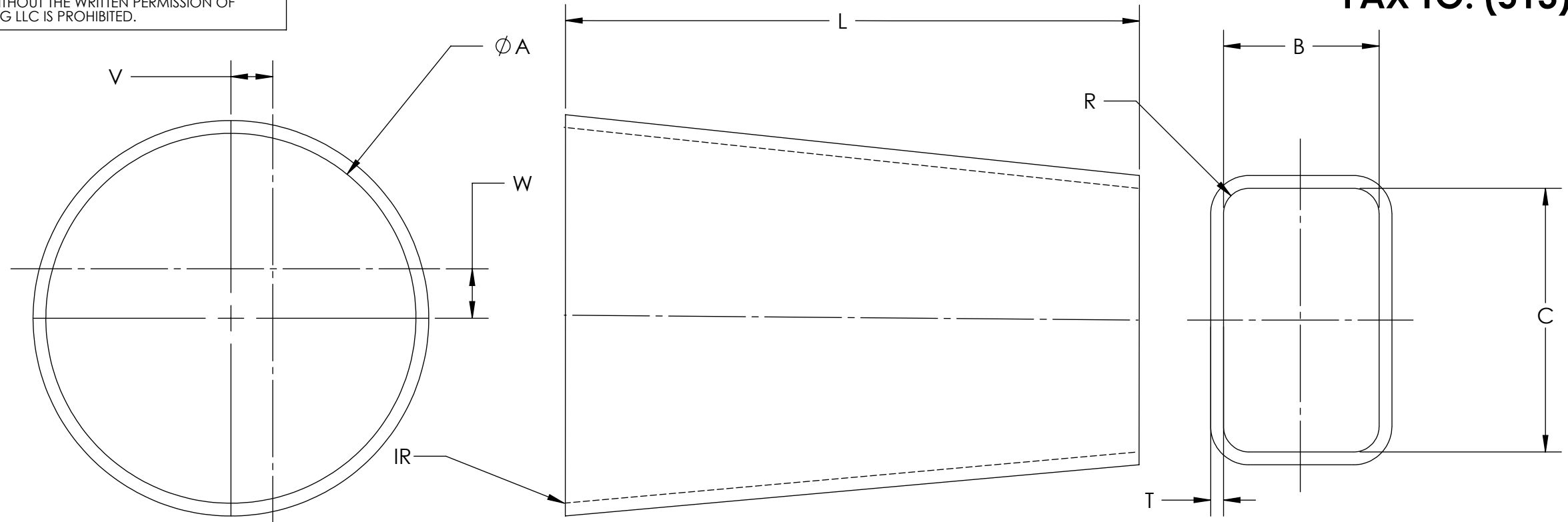


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**FAX TO: (513) 731-6848**



**ENGINE SPECS.**

TYPE OF HEAD: \_\_\_\_\_  
 ENG. DISPL: \_\_\_\_\_  
 INTAKE PORT VOL.: \_\_\_\_\_  
 INTAKE TRACK LENGTH: \_\_\_\_\_  
 INTAKE VALVE  $\phi$ : \_\_\_\_\_  
 INTAKE NET LIFT @ VALVE: \_\_\_\_\_  
 COMBUST CHMBR VOL.(CC): \_\_\_\_\_  
 PLENUM VOL.: \_\_\_\_\_  
 CARB FLOW RATING: \_\_\_\_\_  
 MAX. INTAKE PORT FLOW: \_\_\_\_\_  
 OPERATING RPM RANGE: \_\_\_\_\_

**DIMENSIONAL INFO.**

$\phi A$  \_\_\_\_\_  
 B \_\_\_\_\_  
 C \_\_\_\_\_  
 R \_\_\_\_\_  
 T \_\_\_\_\_ (WELLC NOMINAL SPEC - 3/16IN THICK)  
 L \_\_\_\_\_  
 IR \_\_\_\_\_ (INLET RADIUS)  
 W \_\_\_\_\_ (RUNNER OFFSETS - MUST SPECIFY DIRECTION) SEE NOTE 1  
 V \_\_\_\_\_ (RUNNER OFFSETS - MUST SPECIFY DIRECTION) SEE NOTE 1  
 STEP ALIGNMENT BOSS AT TOP: YES NO

CUSTOMER/COMPANY NAME: \_\_\_\_\_  
 PHONE CONTACT: \_\_\_\_\_  
 EMAIL CONTACT: \_\_\_\_\_  
 ADDRESS: \_\_\_\_\_  
 CITY: \_\_\_\_\_ STATE: \_\_\_\_\_ ZIP: \_\_\_\_\_  
 COUNTRY: \_\_\_\_\_

**GENERAL NOTES:**

- RUNNER OFFSETS ALSO CAN BE EXPRESSED AS ANGLE DISPLACEMENTS FROM CENTER OF THE BOTTOM OUTLET AREA TO THE CENTER TOP INLET AREA.

MATERIAL SPECIFICATION		GDT STANDARDS PER ANSI Y14.5M 1994 UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES TOLERANCES ARE AS FOLLOWS:  FRACTIONS: $\pm 1/16$ DECIMALS: X.X $\pm$ .1 X.XX $\pm$ .02 X.XXX $\pm$ .005 X.XXXX $\pm$ .0015  ANGLES: X.X $^{\circ}$ $\pm$ .5 $^{\circ}$	CAD GENERATED DRAWING DO NOT UPDATE MANUALLY DO NOT SCALE DRAWING		 1836 DANA AVENUE CINCINNATI, OH 45207 U.S.A.		
SURFACE OR PROCESS TREATMENT			APPROVALS				
specify				INITIALS	DATE	BILLET RUNNER SPEC. FORM	
specify		DRAWN	-	-	SIZE B	DWG. NO. <b>NotAsgn.</b>	REV. -
		CHECKED	-	-		SCALE:1:1	SHEET 1 OF 1
		RESP ENG	-	-			
		MFG ENG	-	-			
		QUAL ENG	-	-			